



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3955-7

Job Sheet 177954



Part No: D3955-7

Job Qty: 7 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		5/25/18
100	Waterjet	7 pcs	5/25/18	5/25/18	0.00	0.59	Waterjet1		5/25/18
120	QC	7 pcs	5/25/18	5/25/18	0.00	0.00	QC8		5/25/18
130	Packaging	7 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3		5/25/18
140	QC21-SA	7 Ea	5/25/18	5/25/18	0.00	0.00	QC21		5/25/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.4815 sf (.3545 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	44	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	0.202 Diameter	
2	Plate	1.310Inches ± 0.030	1.340 1.280	1.312	
3	Plate	10.750Inches ± 0.030	10.780 10.720	10.753	
4	Plate	6.886Inches ± 0.010	6.896 6.876	6.888	
5	Plate	4.750Inches ± 0.030	4.780 4.720	4.752	
6	Plate	0.120Inches ± 0.010	0.130 0.110	0.116	



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Container No: S073822



Part: D3955-7

Job No: 177954

Serial No/Batch: S073822

Revision:

Inspector:

Date: 05/23/18